



T E C H N I C A L D A T A S H E E T

Norlube 1038

Plunger Lubricant and Start-up oil

Description: *Norlube 1038* is a blend of oils that wet very well at all temperatures and provide an excellent lubricant film on the die or plunger tip. With these unique properties *Norlube 1038* is ideally suited as a start-up lubricant for cold dies or as a plunger lubricant for spray application.

Properties:

- Superior lubrication.
- Lubricates rings very well on the Alper tip and ring system. Eliminates waxy build-up on the rings.
- Can be sprayed on the plunger tip or into shot sleeve.
- Contains no wax.
- Wets well on tool surfaces from room temperature to 300C
- Low viscosity. Easily sprayed with hand-pump bottle.

Norlube 1038 is combustible and should be treated as any oil based lubricant that is used on the die casting machine.